

Editorial

3 In Good Health (G. Gotzmann)

5 News

100 YEARS OF KUNSTSTOFFE

6 Looking Back: Development of Quality Assurance for Insulating Materials (W. Stark)

Market and Management

10 Film Extrusion: Response to the Slack Period (J. Overbeck)

COMPOUNDING

12 EPS Manufacture: Pressure Demands Counterpressure (H. Müller)

16 PET Recycling: Reheating in the Container

Tooling

17 Design of Sliding Cores: Temperature Control Systems in Motion (W. Michaeli, S. Allert)

20 Automation: Robot Control with Realtime Functions

Injection Molding

21 Pro4Plast – Part 3: Simulating Parts instead of Trying Them out (P. F. Filz)

24 Hot-Runner Technology: Needle Stroke Control System for Shadow-Free Gates

Commodity Plastics

25 Packaging: Purity and Clarity (M. Gahleitner et al.)

Additives

28 Functional Films: Active Packaging Functions (Part 2) (S. Sänglerlaub et al.)

31 Permanent Antistatics: Long Lasting Effect (M. C. Hund)

New Products

35 Biofilms: Sustainable Packaging PEEK/CF Composite: PEEK for Lumbar Spacer

Bioplastics

36 Wood Polymer Composites: Proving Sustainability (K. Seibert et al.)

**EXTRA:
KUNSTSTOFFE MEDICAL
Implants**

39 Textile-Plastic Composite: Knitted Polymer for the Small Intestine (W. Michaeli et al.)

41 PEEK: Titanium in Difficulties (M. Knebel)

Distribution

44 Healthcare Sector: Safety, Innovation, Service (R. Konrad)

47 Injection Molding: Temperature Controllers for Multi-Cavity Molds

Production

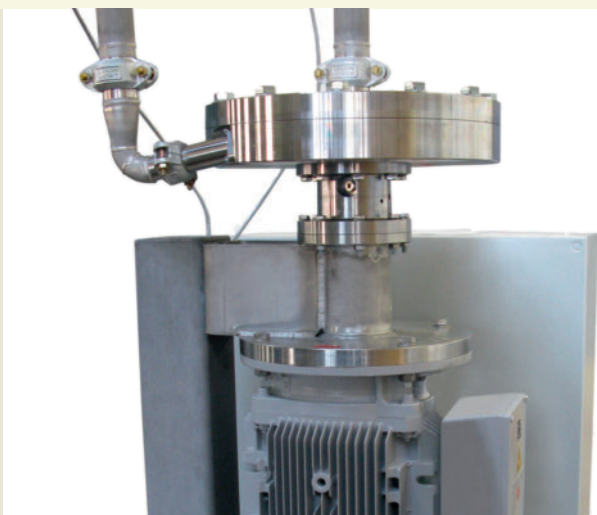
48 Ultrasonic Welding: Controlled Melt Build-Up (R. Mohr)

51 Hot-Runner Technology: Disposable Syringes Manufactured to Dimensional Accuracy (H. Becker)

54 Hot-Runner Technology: Putting the Crown on the Tip (L. Rustige)

56 Metrology: Thickness Tolerance as a Quality Aspect (C. Jansen-Steffe)

58 Preview / Impressum



12

COMPOUNDING. The production of EPS resin pellets by compounding opens up numerous opportunities as regards tailored product properties and production efficiency. The process requires pelletizing at high pressure.



28

FUNCTIONAL FILMS. Moisture regulating packaging and antimicrobial active films protect food and keep it fresh longer. Films especially designed for these requirements have been tested for effectiveness, and the results indicate promise of success.